UNITHANE® 655W55 MY

MODIFIED ALKYD ARKEMA COATING RESINS

Product Application details	UNITHANE® 655W55 MY is an urethane alkyd designed for use in clear and pigmented finishes as the sole medium or in combination with long oil alkyds. UNITHANE® 655W55 MY can be used in decorative gloss or eggshell finishes and should comprise between 20-50 % of the media, the balance being a suitable long oil alkyd. In thixotropic decorative gloss and eggshell finishes, similar percentages can be used. In floor varnishes and related finishes, UNITHANE® 655W55 MY is recommended for use as the sole medium.	
Performance	Fast drying time	
Benefits	 Good abrasion resistance 	
	Excellent gloss retention	
Polymer Type	Solventborne Urethane Alkyd	
Sales Specifications	Solid Content at 125°C, % (ISO 3251)	54 - 56
	Viscosity at 25°C, Gardner Holdt	XY – YZ
	Colour, Gardner scale (ASTM D1544)	6 max
	Acid value, mg KOH/g (ISO 2114)	3 max
Other Characteristics ¹	Volatile	White spirit
	Density / Specific Gravity at 25°C, g/ml (ISO 2811)	0.92
	Type of fatty acid	Soy Bean Oil
	Fatty Acid content, %	61
	Note: Acid value and/or Hydroxyl value quoted relative to solid resin	
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications	

DRIERS

 ${\rm UNITHANE}^{\circledast}$ 655W55 MY can be formulated to produce air drying paints when suitably modified with the following drier metals:

cobalt: 0.05 calcium: 0.2 zirconium: 0.15

Formulation Guidelines

as % metal on solid resin. Depending on the formulation (clear, pigmented, thixotropic, etc...) and on the application, the loading of each drier may be increased or reduced in order to achieve the appropriate drying/hardness profile.

The use of antiskinning agent is essential to prevent in-can skinning of the finished product.

SOLUBILITY

UNITHANE® 655W55 MY is soluble in aliphatic and aromatic hydrocarbons, esters and ketones.

<u>COMPATIBILITY</u>

UNITHANE® 655W55 MY is compatible with medium and long oil alkyds and thixotropic resins.



Product Safety

Please refer to the corresponding Safety Data Sheet.

Storage & Handling

UNITHANE® 655W55 MY should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 35°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be 12 months.

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Health & Safety Considerations.

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